

I use the below ratios. I work backwards. Know how much finished volume you need.

Also, make sure you have fresh plaster, not old stuff.

Water Litres	Plaster Kilos	Finished Volume litres
0.47	0.68	0.66
0.72	1.04	1.00
0.90	1.30	1.25
1.08	1.56	1.50
1.26	1.82	1.75
1.44	2.08	2.00
1.62	2.34	2.25
1.80	2.59	2.50
1.99	2.85	2.75
2.17	3.11	3.00
2.35	3.37	3.25
2.53	3.63	3.50
2.71	3.89	3.75
2.89	4.15	4.00
3.07	4.41	4.25
3.25	4.67	4.50
3.43	4.93	4.75
3.61	5.19	5.00

RonSa likes this